



- NOTES:**
- 1) FINISH WELD TO BE RANDOM ORBITAL
 - 2) FILL IN GAPS AND WELD TO FINISH MATCH W/P

FABRICATION NOTES:					
HOLES UNO:					
WELD:					
REF DWG:	EI				
MATERIAL UNO:	GRADE 304 STAINLESS				
PAIN:					
NOTES:	FINISH: RANDOM ORBITAL (UNO) W/ CLEAR COAT				
VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.					
REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
2	11/10/03	GA	UPDATE FINISH / ISSUE FOR FABRICATION		
1	11/6/03	GA	IFF - TEMPLATE ONLY		
HELIX PROJECT ENTRY MARKER SEATTLE, WASHINGTON					
ENGR:	kpff	ADJ:	ADJ	ADJ	ADJ
CONTR:					
COLUMBIA WIRE & IRON WORKS 5555 N. Channel Portland, Ore. 97217 www.cwil.com/503-286-6600					
DRAWN BY:	gd	CHKD BY:	GBA	JOB NO:	67-004001
				DWG. NO.:	

BILL OF MATERIAL										BILL OF MATERIAL									
NO.	SHIP	TOTAL	PC	DESCRIPTION	LENGTH	REMARKS	ADV.	WEIGHT	NO.	SHIP	TOTAL	PC	DESCRIPTION	LENGTH	REMARKS	ADV.	WEIGHT		
16	MARK	No	MARK		FT.	IN.	BILL	UNIT	16	MARK	No	MARK		FT.	IN.	BILL	UNIT		
ONE	IA			ENTRY MARKER					ONE	IB			TEMPLATE						
		1		X2A BASE		SEE DWG 2					1		a	3	9		MILD STEEL		
		1		X2B BOTTOM		SEE DWG 2													
		1		X2C ACCESS PANEL		SEE DWG 2													
		1		X2D INTERNAL STIFFENER		SEE DWG 2													
		1		X3A ENTRY MARKER LOGO		SEE DWG 3													
		1		X3B BACK		SEE DWG 3													
		1		X3C INTERNAL STIFFENER		SEE DWG 3													
		1		X3D CLOSURE		SEE DWG 3													
		1		X3F CLOSURE		SEE DWG 3													
		8	ba	FLAT HEAD SCREWS		AS REQUIRED FOR ACCESS PANNEL X2C													